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D5556-041
Job Sheet 196057



Part No: D5556-041

Job Qty: 4 pcs

Part Name: Upper Cutter Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/5/19

Job Tracking No:

Due Date: 7/10/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5556 REV.B IPP REV:A 18.02.02 NEW ISSUE DD VERF:JFS IPP REV:B 18.08.23 AS PER DWG REV.B DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	4 pcs	7/10/19		0.00	1.73	Small Fab - 1		AUG 15 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	4 pcs	7/10/19		0.00	0.00	QC 5 - 10		AUG 15 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	Packaging 3-2 - Stock - B4B	4 pcs	7/10/19		0.00	0.00	Packaging 3 - 1 - B4B		AUG 15 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

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					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
140 QC 21 - SA	4 pcs	7/10/19	0.00 0.00	QC 21 - SA - 21		242
				QC 21 - SA - 70		21
				QC 21 - SA - 53		242

Part Op 110 - (small fab) ASSEMBLE AS PER DWG AND APPLY RTV TO ALL FAYING SURFACES (SEE NOTE 8) RTV 598
 Descriptions: BATCH: 5173 363 expi 12/20

120 - (QC5- Inspect part completeness to step on W/O)

130 - Identify as per dwg & Stock Location: _____)

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5557-1	Cutter Blade <u>CCK130</u>	8 pcs (2 ea)	110-Small Fab - 1	<u>5193953</u>
D5573-1	Base Bracket, Upper, Cable Cutter, LH	4 pcs (1 ea)	110-Small Fab - 1	<u>5202356</u>
D5573-2	Base Bracket, Upper, Cable Cutter, RH	4 pcs (1 ea)	110-Small Fab - 1	<u>5202362</u>
D5574-1	Blade Housing, Cable Cutter <u>CCK131</u>	4 pcs (1 ea)	110-Small Fab - 1	<u>2x5154481-2x5198649</u>
D5576-1	Deflector, Upper, Cable Cutter <u>CCK019</u>	4 pcs (1 ea)	110-Small Fab - 1	<u>5126046</u>
MS21042L08	Nut <u>ST303</u>	40 Ea (10 ea)	110-Small Fab - 1	<u>5193121</u>
MS27039-08-19	Screw <u>ST277</u>	24 Ea (6 ea)	110-Small Fab - 1	<u>5193128</u>
MS27039-08-24	Screw (MS27039-0824)	16 Ea (4 ea)	110-Small Fab - 1	<u>5192374</u>
NAS1149DN832J	Washer <u>ST264</u>	80 Ea (20 ea)	110-Small Fab - 1	<u>5185074</u>

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	D5557-1	8	8	0
	D5573-1	4	0	0
	D5573-2	4	0	0
	D5574-1	4	4	0
	D5576-1	4	4	0
	MS21042L08	40	464	0
	MS27039-08-19	24	518	0
	MS27039-08-24	16	62	0
	NAS1149DN832J	80	1,728	0
Part Specifications				
Specifications could not be found.				

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Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



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Container No: S205791



Part: D5556-041

Job No: 196057

Serial No/Batch: S205791

Revision: B

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/15/19